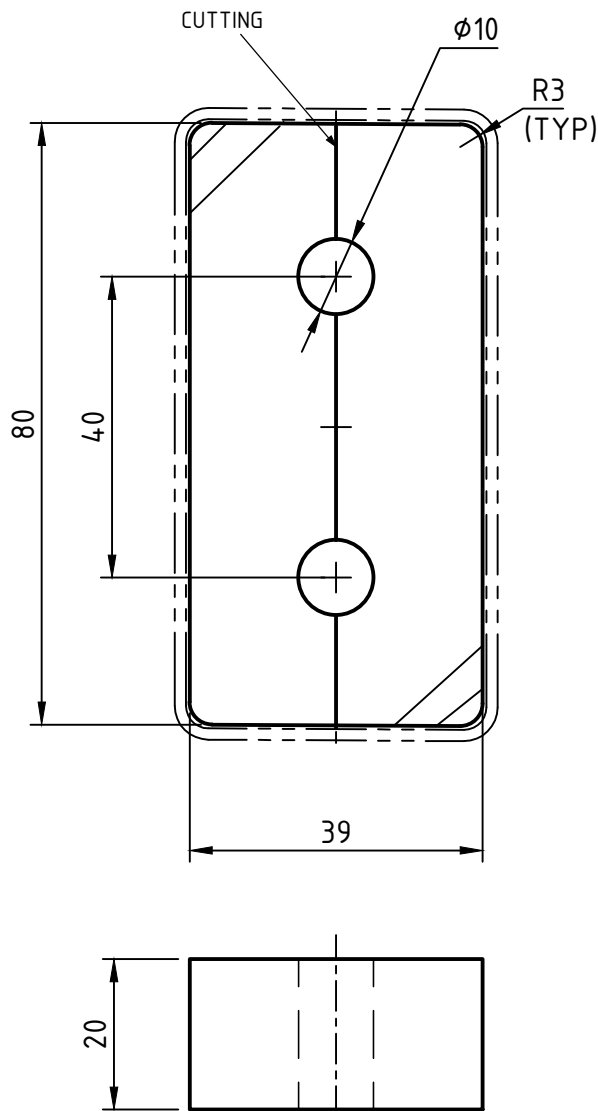


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N1	0.025	
N2	0.05	
N3	0.1	
N4	0.2	
N5	0.4	
N6	0.8	
N7	1.6	
N8	3.2	
N9	6.3	
N10	12.5	
N11	25	
N12	50	
GRADE No.		
VALUE		
SYMBOL		

SURFACE
ROUGHNESS

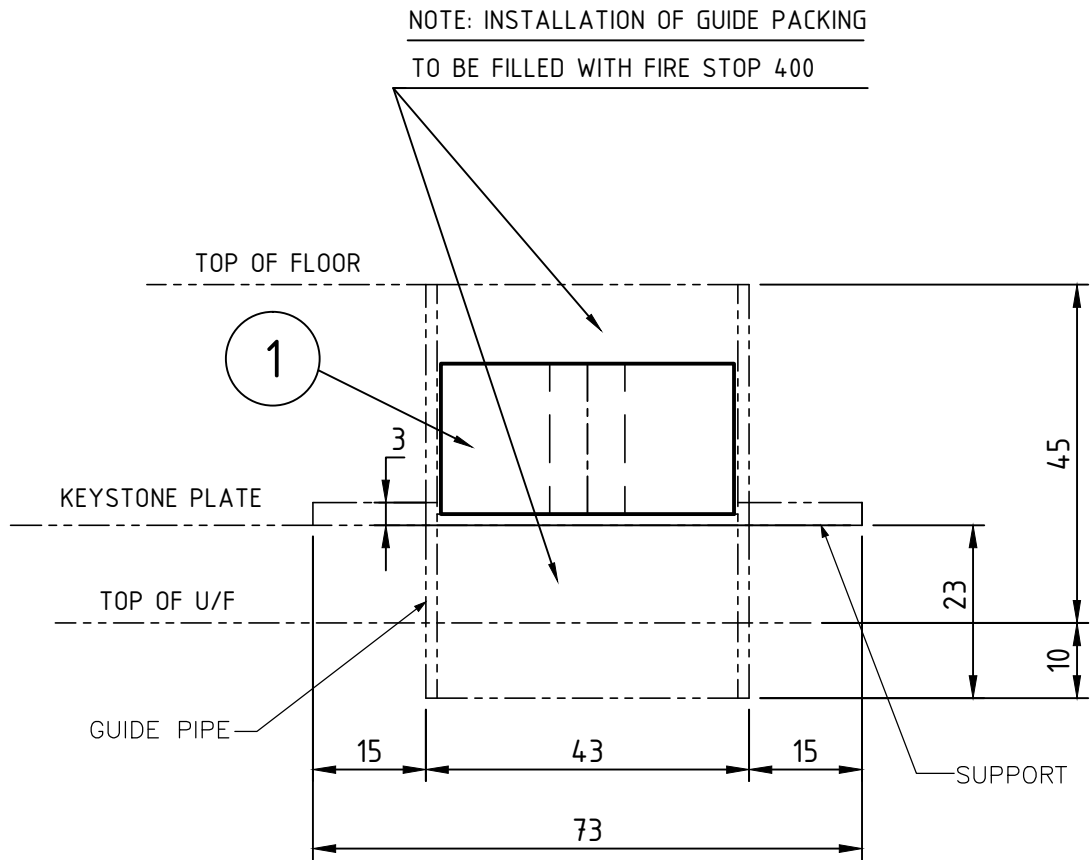


NOTE:-

- 1) ALL TECHNICAL REQUIREMENTS SHALL BE CONFIRMED TO EN45545 HL-3
- 2) SPECIFICATION : EPDM,COLOUR:BLACK,Hs:60-80

UNCONTROLLED COPY

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



1	1SET					GUIDE PACKING		EPDM,COLOUR:BLACK,Hs:60-80				
SL.No.	QTY	PART / STOCK No.				DESCRIPTION		SIZE		COMPANY STD./I.S	Wt. (Kg)	
											MATERIAL	
						PRODUCT	MUMBAI METRO CAR L2 & L7					
						REF DRG						
						MATERIAL	EPDM					
						HEAT TREAT.		APPD	MS			
						SURFACE TREAT.		REVD	GD			
						TITLE	GUIDE PACKING (10AX10A)		CHKD	SK		
									DRWN	MR		
									SCALE		SHEET	Wt.(Kg)
									NTS		1 OF 1	-
	ECN 52510117 1) NOTE UPDATED	DATE 29/01/2020	BY MR	CHKD SK	APPD MS	BEML LIMITED				DRG No.		ALT
ALT.NO.	ECN NO/CHANGES									525-60234		